



TECHNICAL DATA SHEET

KEIM MARANO®-PRO

1. PRODUCT DESCRIPTION

KEIM Marano-Pro is an all-round filler and can be used for all common interior substrates in both new construction and renovation. KEIM Marano-Pro is ready for use and primarily intended for manual application; if necessary, Marano-Pro can also be applied by machine.

2. FIELD OF APPLICATION

KEIM Marano-Pro is ideally suited for full-surface filling of wall and ceiling surfaces. KEIM Marano-Pro can be used on mineral, organic and mixed substrates. KEIM Marano-Pro provides a fine surface appearance with very high degree of whiteness and good surface resistance.

3. PRODUCT PROPERTIES

- universally applicable
- partially applicable and over the entire surface
- can be feathered out to zero
- very good sandability
- high filling capacity
- very high degree of whiteness
- fine surface appearance
- mineral
- low-odour

MATERIAL CHARACTERISTICS:

- | | |
|----------------------------|---------------------------------|
| - Density: | ca. 1,7 - 1.8 g/cm ³ |
| - Organic content: | < 5 % |
| - pH value: | approx. 9 |
| - Maximum grain size: | 0.15 mm |
| - Maximum layer thickness: | 4 mm |

4. APPLICATION INSTRUCTIONS

APPLICATION CONDITIONS:

Ambient and substrate temperature during application and drying must be ≥ 5 °C.

FINISHING:

Note:

After sanding and thoroughly removing dust from the filler surface, priming with KEIM Soliprim is recommended. The filler must be coated with a suitable interior paint, e.g. KEIM Innostar, KEIM Innopro or KEIM Innotop.

DRYING TIME:

Can be overcoated after 9 hours at the earliest (at 23 °C and 50% RH).

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CONSUMPTION:

approx. 1,75 kg/m² at a layer thickness of 1 mm.

These material consumption values are guide values for smooth substrates. Exact consumption values must be determined by means of test areas.

CLEANING OF TOOLS:

Clean immediately with water.

5. PACKAGING

Container content	Unit of measure	Quantity on pallet	Type of container
18	kg	33	bucket

6. STORAGE

max. storage time	Storage conditions
12 months	cool frost-free keep container tightly sealed.

7. DISPOSAL

For disposal information refer to section 13 of the safety data sheet.

EC WASTE CODE:

Waste code: 08 02 99

8. SAFETY INSTRUCTIONS

Please, refer to the Material Safety Data Sheet.

GISCODE:

GIS code: BSW 20

9. GENERAL INFORMATION

Any splashes on surrounding surfaces must be rinsed off immediately with water.

Mixing with products not part of the system or other foreign additives is not permitted.